

REVERSE 4 BAR LIFT

+ 2 BAR LIFTTEAM #: 4253UMECHANISMCREATORS: BRENDON L,
LUCAS K, & KARSON K.BUILD GUIDELOCATION: CHINESE TAIPEI

PRE-BUILD PREPARATIONS: 1. PARTS NEEDED (MECHANISM):

2. PARTS NEEDED (BASE FRAME): (ONLY NECESSARY IF STANDALONE I.E. WITHOUT A DRIVETRAIN TO ATTACH ETC.)

Part	Size	Amount
C-channels	1x2x1x35	4
Screws	0.375"	4
Nuts	Nylock	4

T UIT	0120	Vinount
11W Motors	N/A	2
	Green Gearbox	2
C-Channel	1x2x1x20	1
	1x2x1x25	10
	1x2x1x35	4
Bearings	N/A	30
Gears	60T High Strength	6
Screws	0.375"	2
	0.5"	20
	0.75"	6
	1"	12
	1.25"	2
	1.5"	6
	1.75"	4
	2.5"	4
Shafts	~3"	2
Shaft Adapter	HS #8 Square Bore	2
Collars	Drive Shaft	2
Spacers	0.25"	2
	0.375"	6
	0.5"	4
Washers	Nylon	8
Rubber Bands	Any Type	6-8

Part

Size

Amount

3. TOOLS:

- SCREWDRIVER
- WRENCH

(PERHAPS A POWER SCREWDRIVER IF LAZY AT BUILDING)

GENERAL BUILDING RULE: SCREWS FACES THE INSIDE OF C-CHANNEL ALWAYS **1. CREATE THE RAISING STRUCTURE**

PARTS NEEDED: 6X BEARINGS 6X .5" SCREWS 2X .375" SCREWS

A. ATTACH BEARINGS TO C-CHANNELS ON THE ROW OF CENTER HOLES

ONE ON 4TH TO 6TH HOLE & 14-16TH HOLES -INSIDE C-CHANNEL

B. PLACE BEARING ON 9-11TH HOLES OUTSIDE THE C-CHANNEL ACROSS FROM MOTOR CAP WHICH SHOULD SCREWED IN ON 8TH & 9TH HOLES INSIDE C-CHANNEL



REPEAT A-B 2X

2. CREATE THE "ARMS"

PARTS NEEDED TOTAL: 6X 60T GEAR 6X 1X2X1X25 C-CHANNELS 6X BEARINGS 12X 1" SCREWS 12X NYLOCK NUTS



A. CENTER BEARING 2ND CENTER HOLE INSIDE C-CHANNEL & GEAR ON SAME HOLE OUTSIDE C-CHANNEL B. PLACE 1" SCREWS THROUGH ALL 3 PARTS,

SCREW ON WITH NYLOCKS



c. PLACE ONE BEARING CENTERED ON 2ND HOLE OF OTHER END INSIDE, SCREW IN ON 3RD HOLE WITH .5" SCREW AND NYLOCK NUT



REPEAT A-C 4X KEEP THE 4 ARMS REPEAT A-B 2X SET ASIDE THESE 2 ARMS **3. ATTACH THE 4-BAR'S ARMS**

PARTS NEEDED:

BOTH RAISING STRUCTURE BUILT IN PART A ARMS WITH SECOND BEARING FROM PART B 4x 2.5" SCREWS

A. PLACE RAISING STRUCTURE WITH ARM'S GEAR'S BEARING FACING THE OUTSIDE OF THE RAISING STRUCTURE'S C-CHANNEL WITH 0.5" SPACER BETWEEN

B. PLACE 2.5" SCREWS THROUGH PART A'S TWO OUTER BEARINGS, WITH ONE 0.5" SPACER WITHIN THE TWO INSIDES OF THE **C**-CHANNEL

C. PLACE ON ANOTHER 0.5" SPACER AT THE END OF THE SCREW



REPEAT A-C FOR BOTH OUTER BEARINGS ON RAISING STRUCTURES 2X 4. CREATE THE 2ND SIDE OF RAISING STRUCTURE

PARTS NEEDED TOTAL:

6X BEARINGS 6X .5" SCREWS 6X NYLOCK NUTS

SIMILAR TO STEP 1, BUT WITHOUT MOTOR CAP AND REVERSE PLACEMENTS OF BEARINGS

A. FOLLOW STEP 1 INSTRUCTIONS EXCLUDING MOTOR CAP WHILE REVERSING PLACEMENTS OF BEARINGS

REMINDER: SCREWS ALWAYS FACE INSIDE OF C-CHANNELS





5. ALIGNING THE 2-BAR ARMS WITH 4-BAR'S GEARS

PARTS NEEDED TOTAL: ARMS WITHOUT 2ND BEARINGS FROM STEP 2 2X 0.25" SPACERS 2X 0.375" SPACERS 2X DRIVE SHAFT COLLARS

A. PLACE 3" SHAFT INTO CENTER BEARING - ADD ONTO SHAFT: 1. 0.25" SPACER 2. SHAFT COLLAR 3. ARM WITH GEAR FACING COLLAR 4. HIGH STRENGTH SHAFT ADAPTER (INTO

5. 0.5" SPACER

GEAR)

B. ADJUST ARM'S SO THAT IT IS IN FOLLOWING POSITION: (PERPENDICULAR TO RAISING STRUCTURE)

COMPLETE ON ONE SIDE, THEN MIRROR ON OTHER





6. ATTACH THE 2ND SIDE OF RAISING STRUCTURE

PARTS NEEDED:

PARTS FROM STEP 4 ASSEMBLY FROM STEP 5 2X NYLOCK NUTS



A. PLACE OUTSIDE OF C-CHANNEL PART FROM STEP 4 ON TO STEP 5'S DOWN, WITH SCREW JOINTS AND SHAFTS GOING THROUGH THE CENTER.

B. NYLOCK ON THE SCREWS AND SCREW IN LOOSELY (JUST SO THAT THE 2.5" SCREW END IS FLUSH WITH NYLOCK)

REPEAT 2X



7. CREATE THE C-CHANNEL FOR 4-BAR TO ATTACH TO AND LIFT ITSELF FROM (LIFT STRUCTURE)

PARTS NEEDED:

4x 1x2x1x35 C-CHANNEL 8x BEARINGS 2x 0.5" Screws 2x Nylock Nuts

A. SCREW IN THE CENTER ROW ON 10TH & 20TH HOLES

REPEAT 4X



8. ATTACH TO LIFT STRUCTURE

PARTS NEEDED:

ASSEMBLY FROM STEP 6&7 4x 1.75" SCREWS 4x .5" SPACERS 8x Nylon Washers 4x Nylock Nuts



- A. USE ONE LIFT STRUCTURE FROM PART 7
 - 1. PLACE 1.75" SCREW THROUGH BEARING ON 12TH & 22ND HOLES
 - 2. ADD 0.5" SPACER AND NYLON WASHER'
 - 3. PLACE ON ONE ARM THROUGH BEARING
 - 4. ADD WASHER AGAIN
 - 5. PLACE ON SECOND LIFT STRUCTURE

6. ADD NYLOCK NUT AND SCREW UNTIL SCREW

IS FLUSH WITH WHITE PART OF NUT.



REPEAT FOR ALL 4 SCREW JOINTS OF MECHANISM (OTHER SIDE SHOULD BE MIRRORED)

9. CONNECTING **BOTH SIDES**

A. PLACE C-CHANNEL END TO END WITH 2-BAR'S ARMS, WITH SIDES **OVERLAPPING**



PARTS NEEDED: 1X 1X2X1X20 C-CHANNEL 7 2 X 1.25" SCREWS **2X NYLOCK NUTS** 2X 0.5" SPACERS **2X 0.25" SPACERS**



B. PLACE SPACERS INSIDE BOTH C-CHANNEL, THEN SHOVE SCREW **THROUGH ALL 4** OBJECTS

C. NYLOCK ON SCREW AND **SCREW IN**



10. DECREASING MOTOR LOAD

PARTS NEEDED:

6X 0.75" 12X NYLOCK NUTS 6 TO 8 RUBBER BANDS (TEST DEPENDENT)

A. SCREW A NYLOCK JUST PAST HALFWAY ON TO THE SCREW X6



B. POSITIONING SHOULD BE LIKE THIS (OR CLOSE TO):

(TOP BAR: 9TH & 14TH HOLE FROM GEAR) (BOTTOM BAR: 6TH HOLE FROM GEAR)



C. SCREW ON NYLOCK ONCE SCREW HAS BEEN INSERTED, THEN PLACE ON RUBBERBANDS (TEST UNTIL STRUCTURE CAN BE VERY LIGHTLY PUSHED UP)

MECHANISM IS COMPLETE

EXPLANATION!

- QUICK NOTE: ALL 1x2x1x25 LENGTH C-CHANNELS ARE ADJUSTABLE FOR ADAPTATION, AS LONG AS ALL PARALLEL SETS ARE THE SAME LENGTH, AND LARGE ENOUGH FOR THE GEARS
- QUICK NOTE 2: THERE WAS NO BRACING ON THE RAISING STRUCTURE SINCE THIS WAS A DEMO, NOT A FINAL PRODUCT
- STRUCTURAL: PARALLELOGRAMS ARE CONGRUENT AND PARALLEL ON OPPOSITE SIDES, THUS MAKING THE REVERSE 4 BAR'S MOVEMENT POSSIBLE WITH JUST THE ROTATION OF A GEAR
- STRUCTURAL: THE DISTANCE BETWEEN THE PARALLEL 4-BAR DOES NOT CHANGE AND THUS IF A RUBBERBAND'S CONNECTING POINTS ARE CONNECTED ONLY AT TWO POINTS THEY DON'T HELP THE LOAD BEARING THAT THE MOTOR TAKES ON, AND MAY POSSIBLE INCREASE IT INSTEAD
- STRUCTURAL: THE # OF RUBBER BANDS ARE DEPENDENT ON WHAT IS PLACED ON THE TWO BAR.
- E.G. A CLAW WOULD NEED MORE RUBBERBANDS IN ORDER TO OFFSET THAT WEIGHT LOAD ON THE MOTORS.

EXPLANATION! (CONT'D)

- STRUCTURAL: WHEN THE LIFT IS EXTENDED, THE STRUCTURE ACTUALLY DOES NOT EXPAND IN ANY DIRECTION BUT UPWARDS, SINCE THE TWO BAR'S C-CHANNELS AND THE 4-BAR'S ARE ALL THE SAME LENGTH AND ANGLES ARE ALL CHANGING AT THE SAME RATE, THUS NOT MOVING FORWARD OR BACKWARD, ONLY UPWARDS
- MOTION: ON THE NON-DRIVEN ARMS (NOT BEING MOVED DIRECTLY BY A MOTOR), SCREW JOINTS ARE USED IN PLACE OF SHAFTS BECAUSE THEY ARE ROUND AND THUS REDUCES FRICTION WHEN SPINNING IN OR HAVING OBJECTS SPINNING ON IT
 STRUCTURE: SCREW JOINTS ARE ALSO STRONGER THAN SHAFTS AND REDUCES THE ODDS OF BEING WARPED BY USAGE

NEXT PG: INSTRUCTIONS FOR ATTACHMENT TO THE FRAME

10. ATTACHMENT TO FRAME

PARTS NEEDED TOTAL:

4x 1x2x1x35 C-CHANNELS 4x 1.75" SCREWS 4x 0.375" SCREWS

A. PLACE TWO 1.75" SCREWS THROUGH OUTSIDE OF LIFT STRUCTURE, AND ADD TWO 0.5" SPACERS ON EACH

B. ADD A C-CHANNEL THROUGH WITH ABOVE SPACERS SLOTTED INSIDE, AND PUSH THE SCREWS ALL THE WAY THROUGH.

C. ADD NYLOCKS TO THE ENDS AND SCREW ON

D. ADD SOME CROSS BRACING WITH THE OTHER TWO C-CHANNELS WITH A WIDTH OF 30 HOLES









REVERSE 4 BAR LIFT + 2 BAR LIFT MECHANISM COMPLETE

THANKS FOR USING OUR GUIDE!

